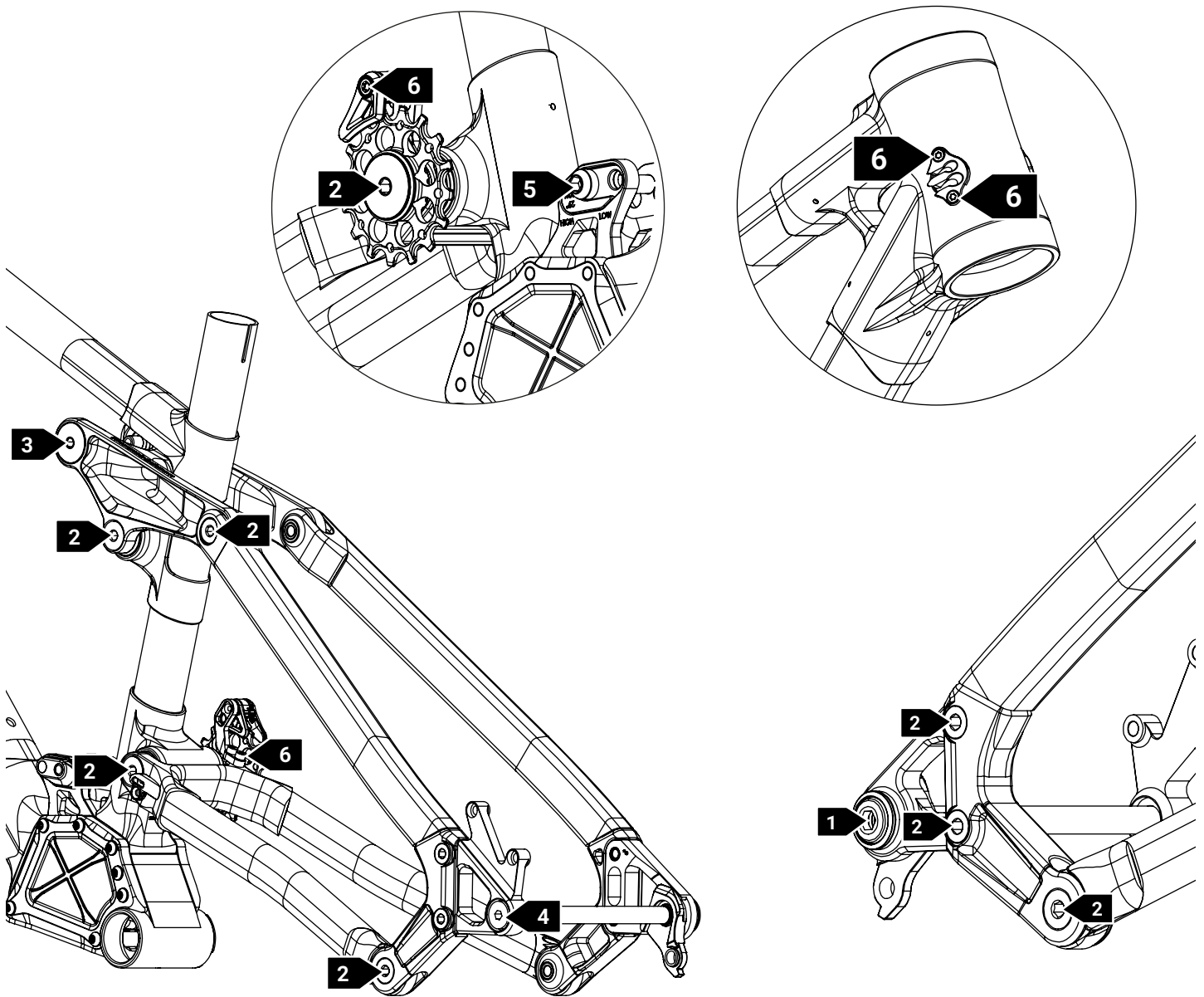


KAVENZ VHP X

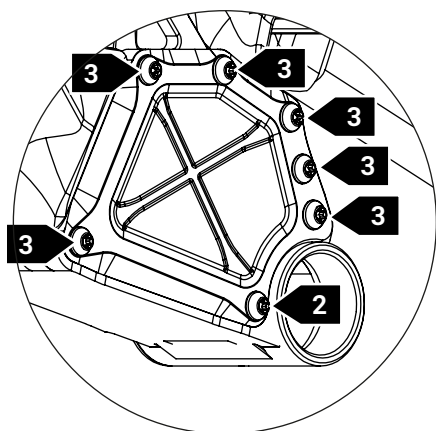
Bolted connections

1- MAIN FRAME



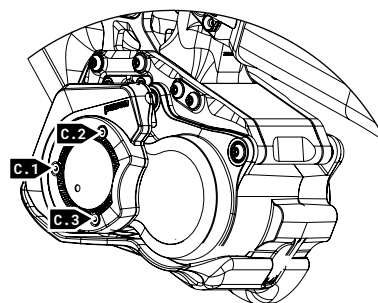
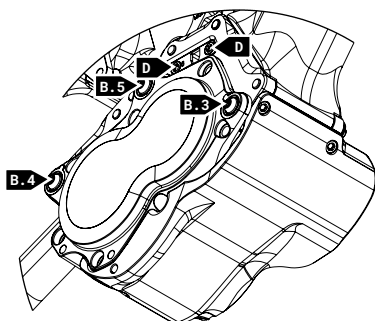
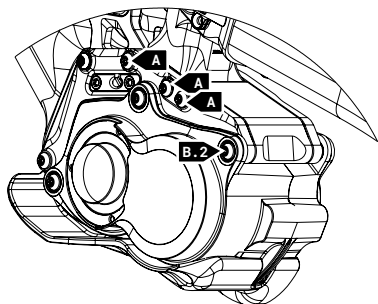
Pos.	Torque	Grease	Loctite 241/243
1	25Nm	×	×
2	24Nm	×	✓
3	12Nm	×	✓
4	10Nm	✓	×
5	8Nm	×	✓
6	2-3Nm	×	✓

2- BSA INTERFACE



Pos.	Torque	Grease	Loctite 241/243
3	12Nm	×	✓

3- GEARBOX INTERFACE - Pinion Smartshift



Pos.	Torque	Grease	Loctite 241/243	Additional info
A	12Nm	×	✓	
B	10Nm	×	✓	Tighten the retaining screws in the specified sequence
C	2-3Nm	×	×	Tighten the retaining screws in the specified sequence while rotating the shaft forwards
D	2-3Nm	×	✓	